

Fig.1

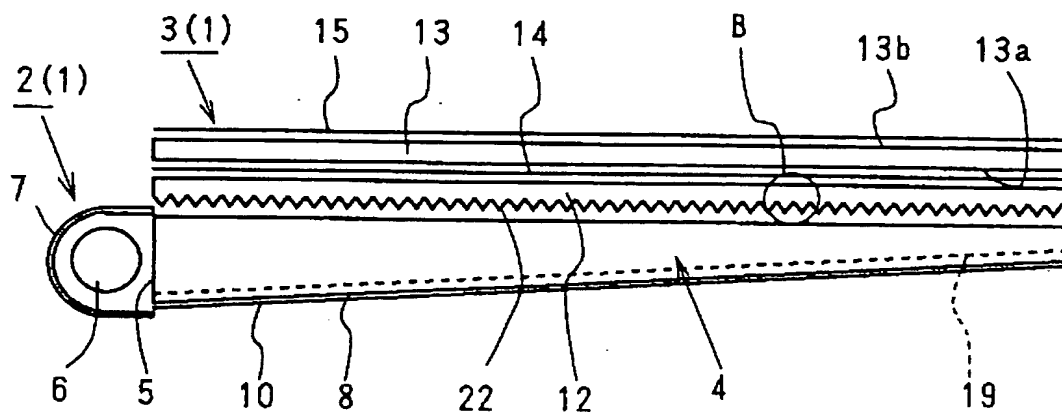


Fig.2

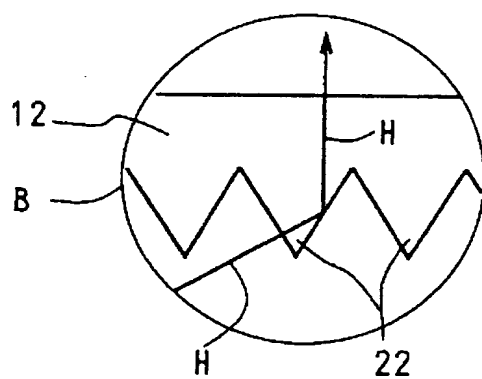
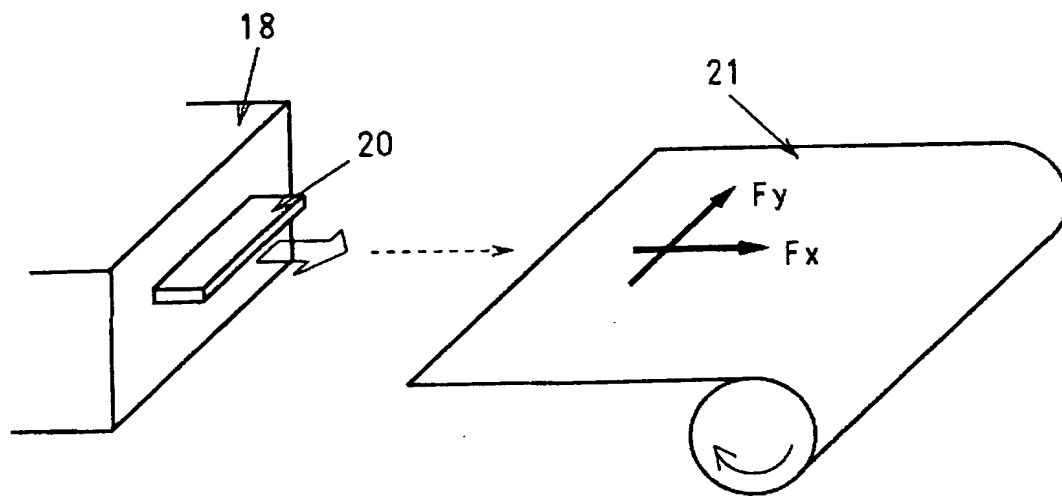
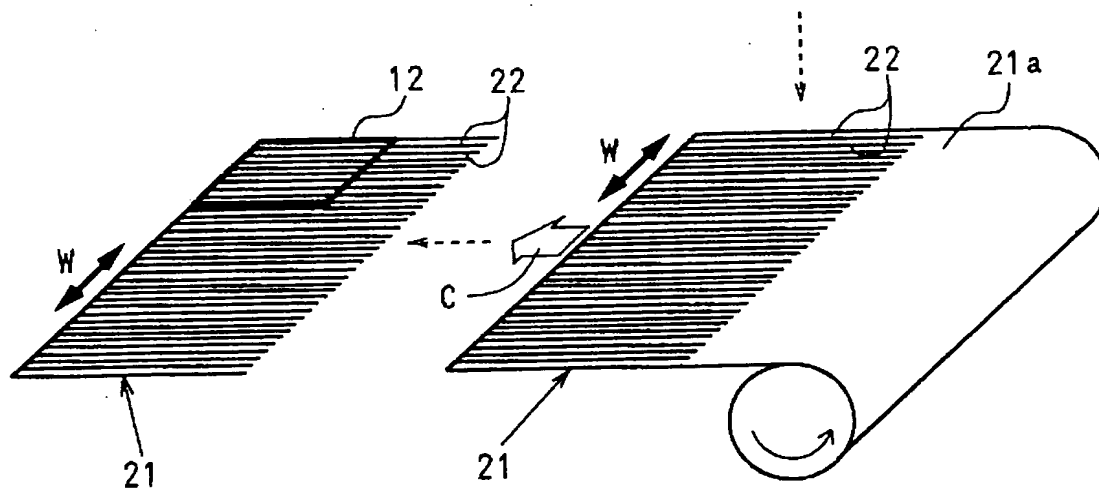


Fig.3



EXTRUSION PROCESS

TWO-AXLE DRAWING PROCESS



CUTTING PROCESS

PRISMATIC FACE FORMING PROCESS

Fig.4

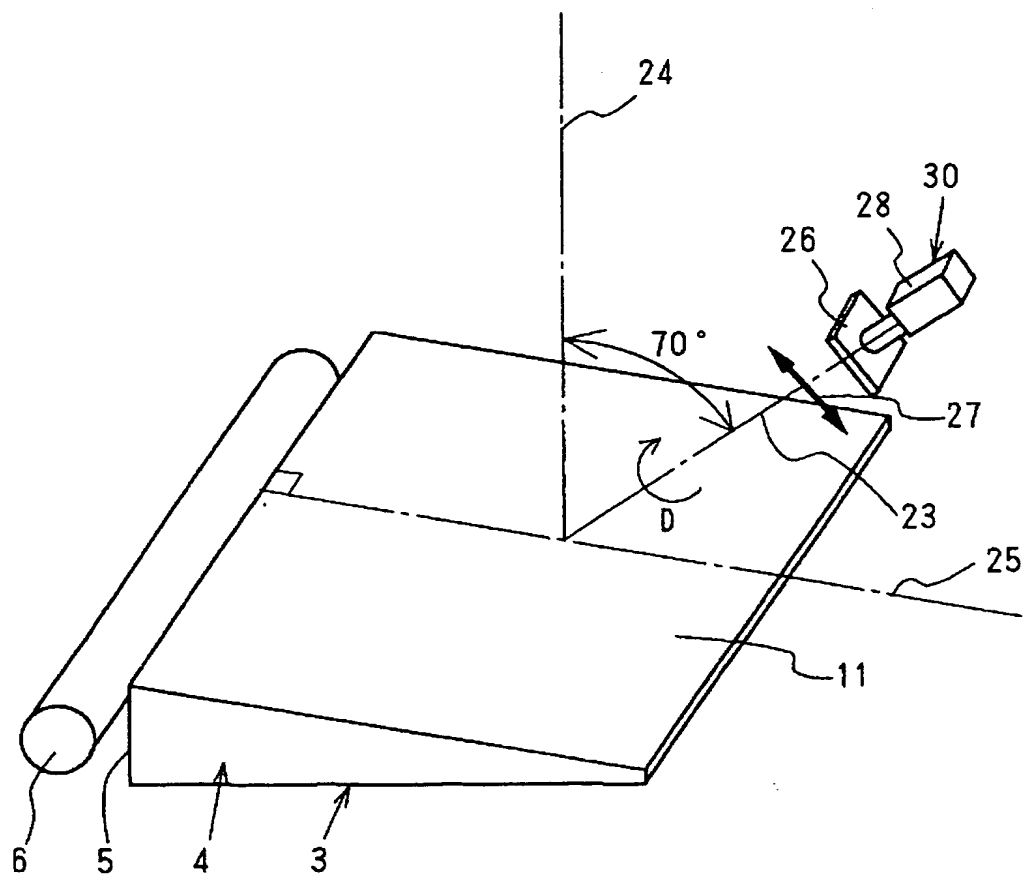


Fig.5

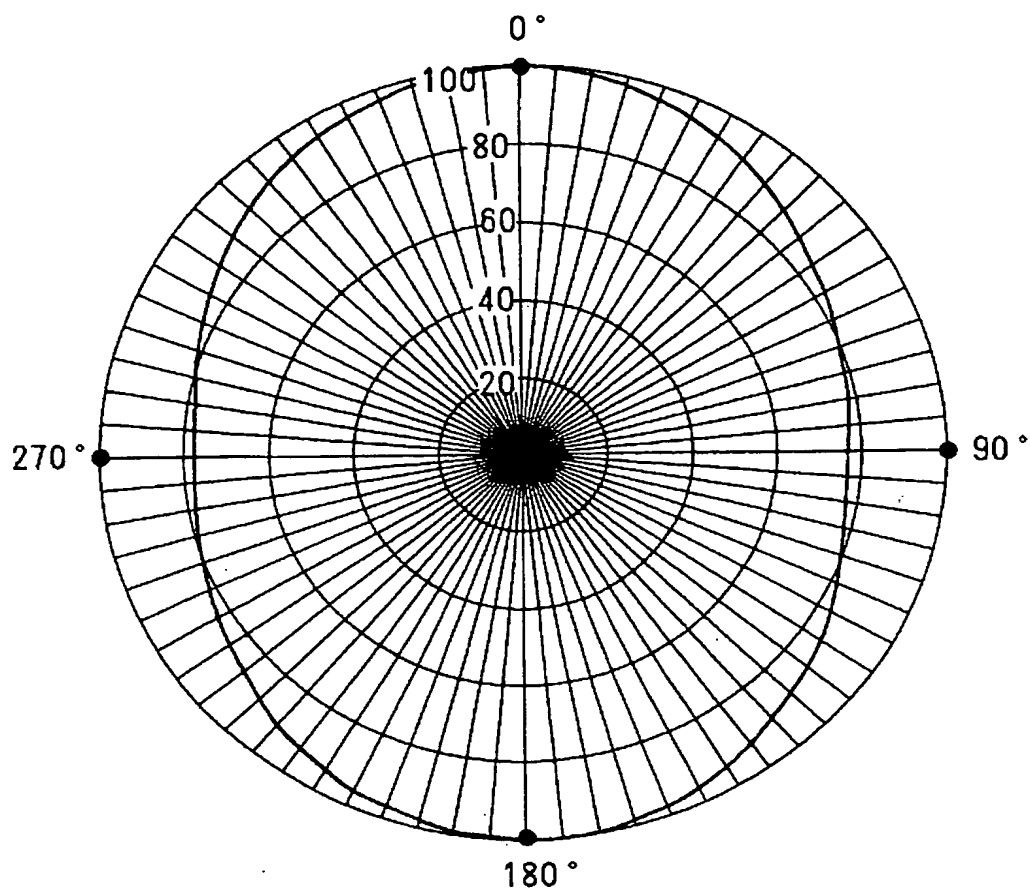


Fig.6

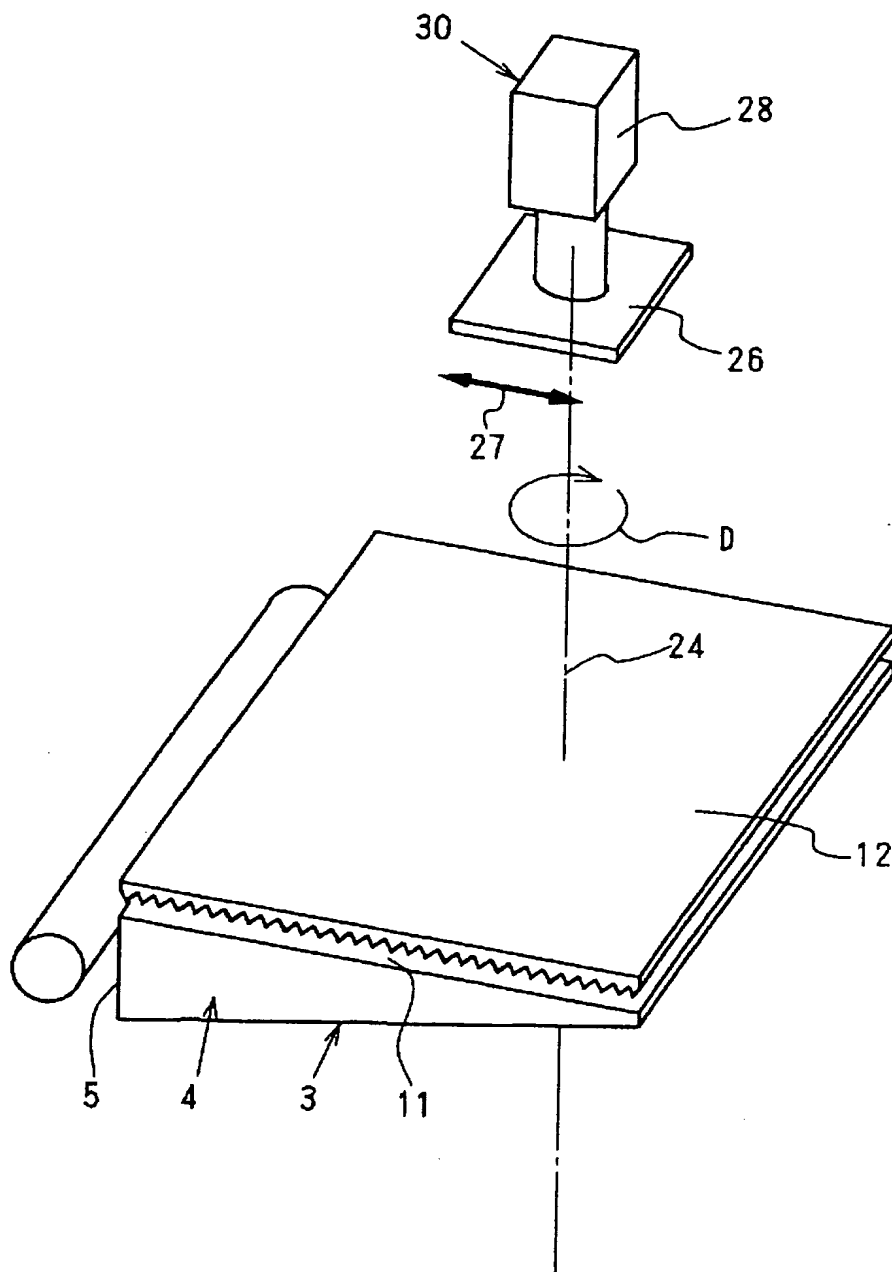


Fig.7

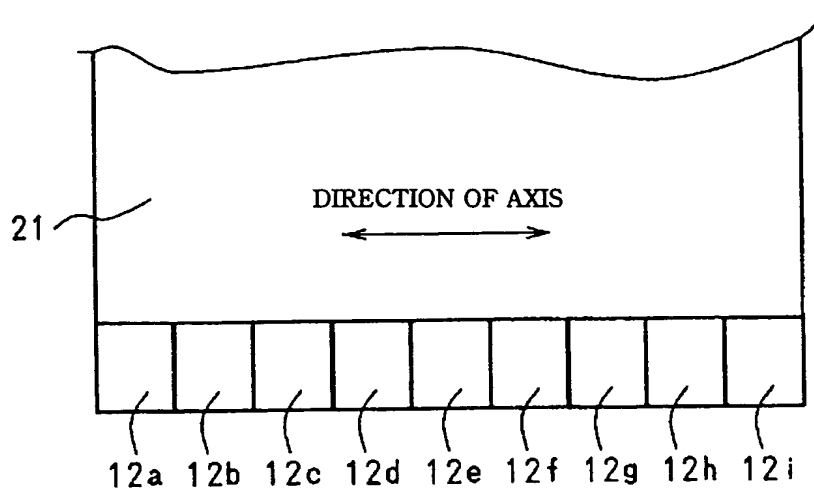


Fig.8

PRISM SHEET	BRIGHTNESS (cd/m ²)	ESTIMATION
1 2 a	2 1 6	○
1 2 b	2 0 5 . 8	○
1 2 c	2 0 7 . 7	○
1 2 d	2 0 2	Δ
1 2 e	1 9 7 . 9	Δ
1 2 f	1 9 2 . 9	×
1 2 g	1 8 9 . 8	×
1 2 h	1 9 0 . 2	×
1 2 i	1 9 0 . 1	×

Fig.9

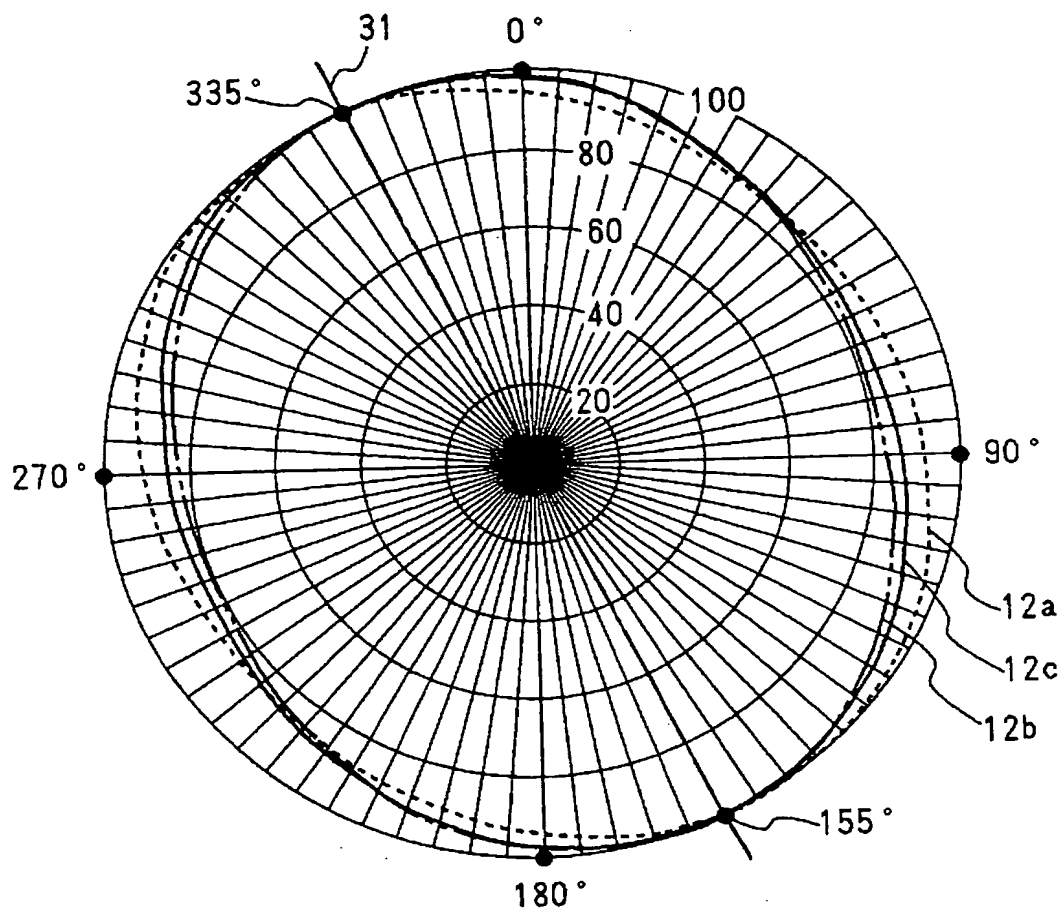


Fig.10

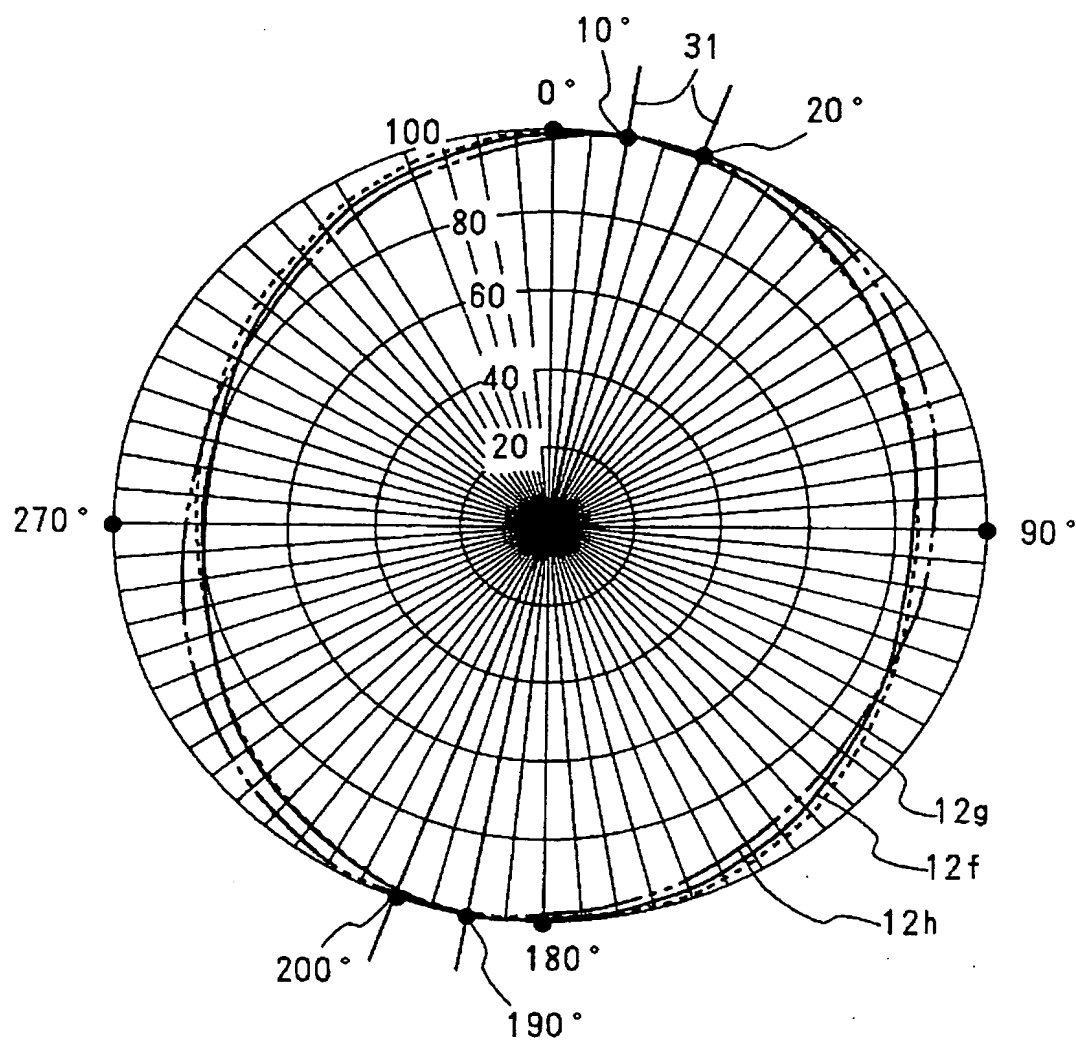


Fig.11

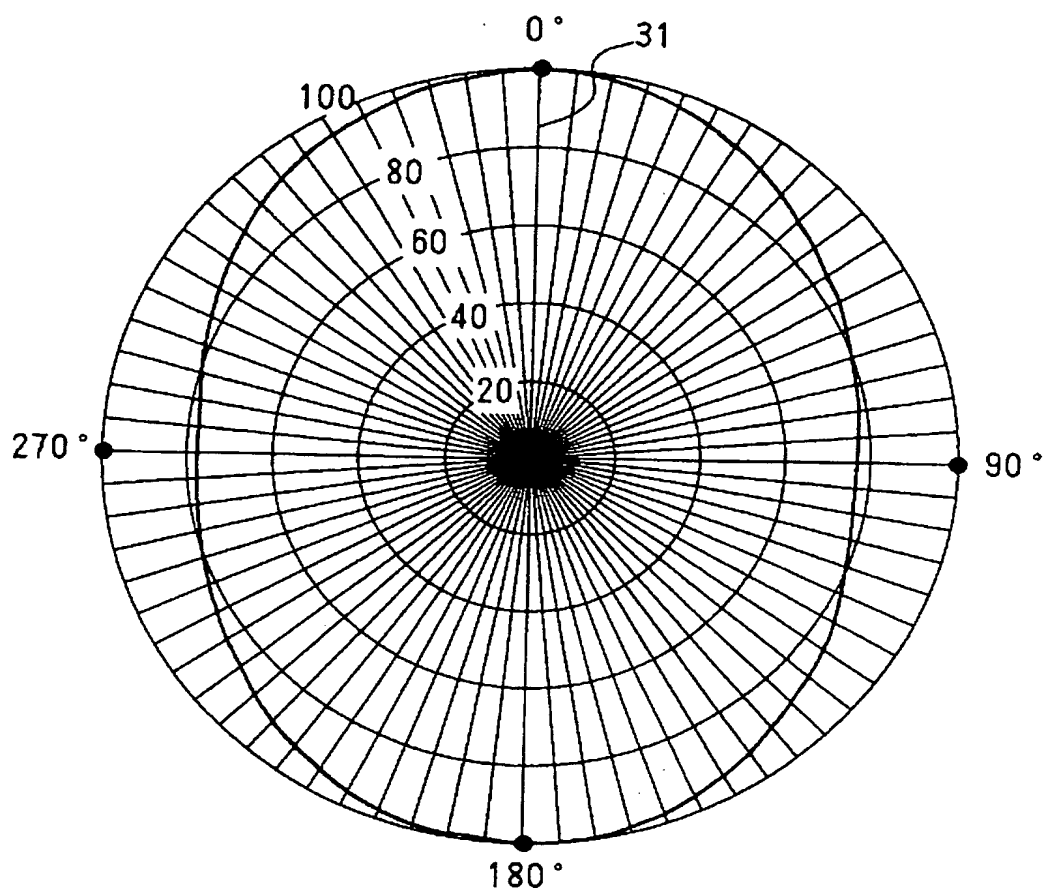


Fig.12

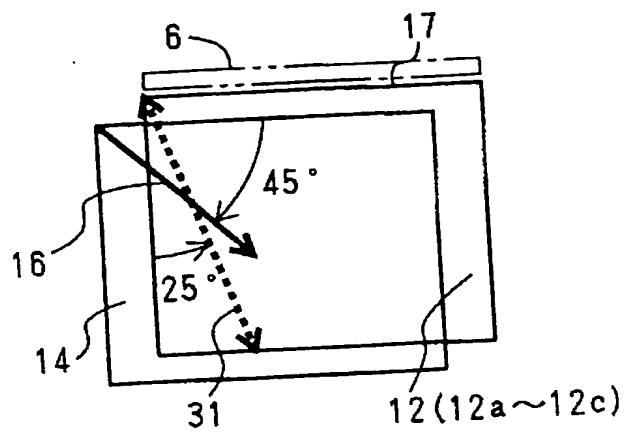


Fig.13a

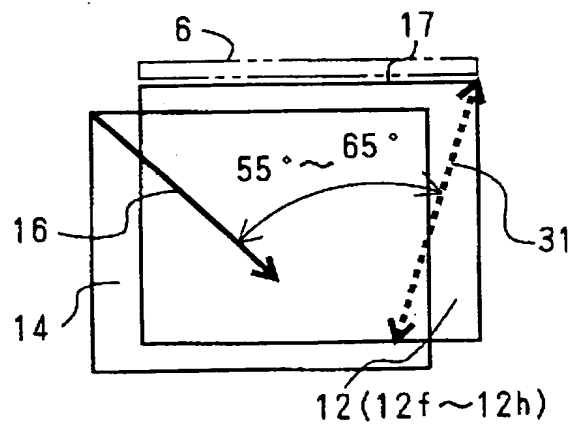


Fig.13b

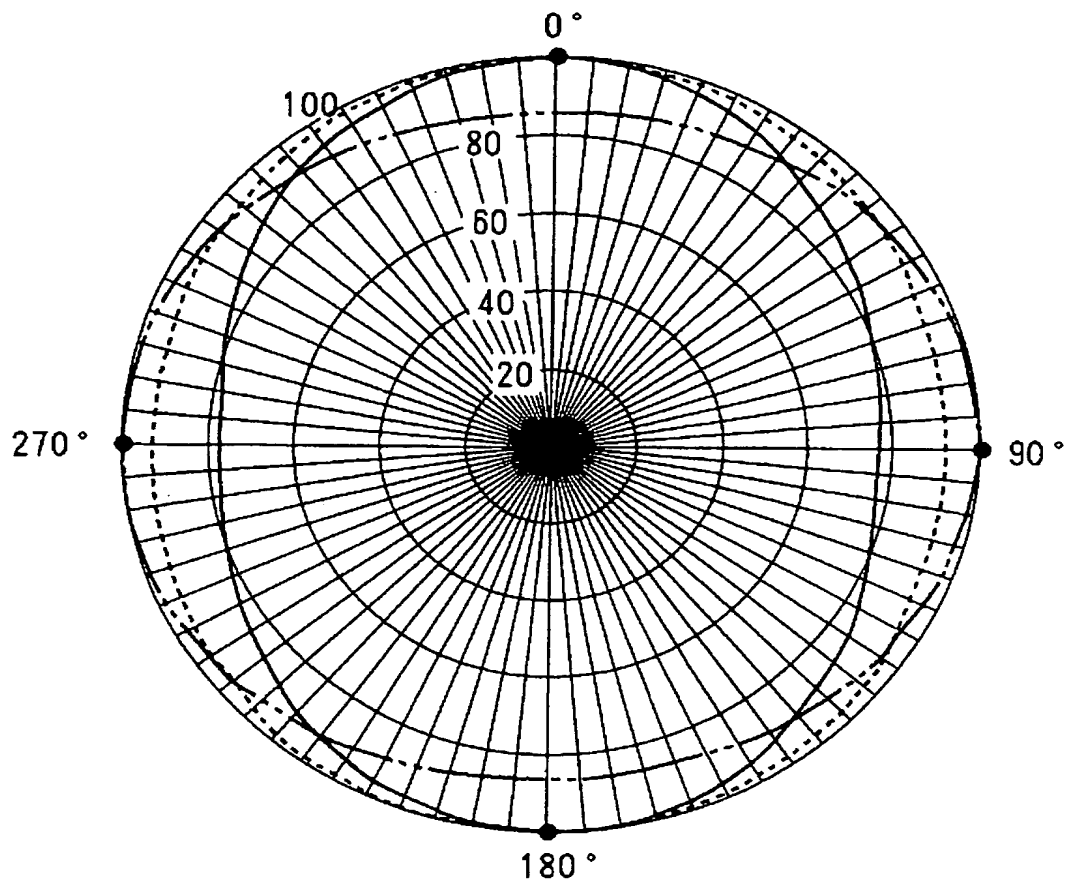


Fig.14

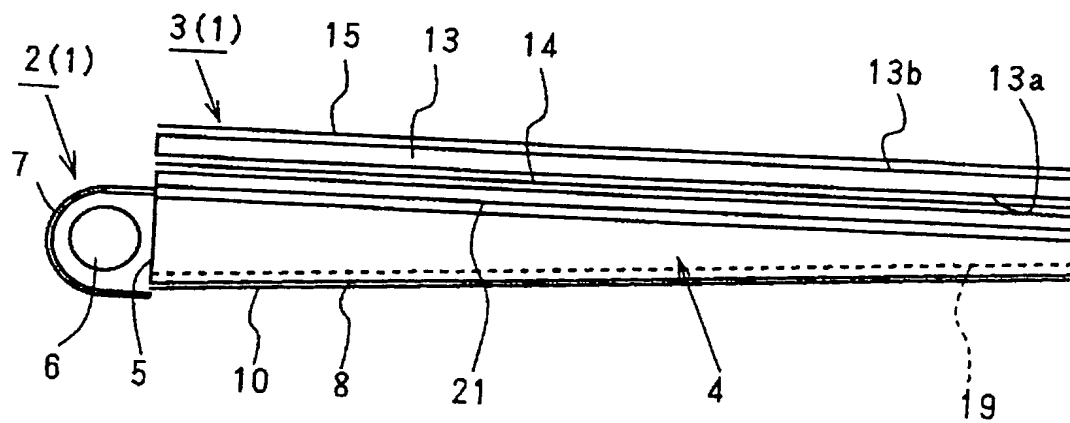


Fig.15

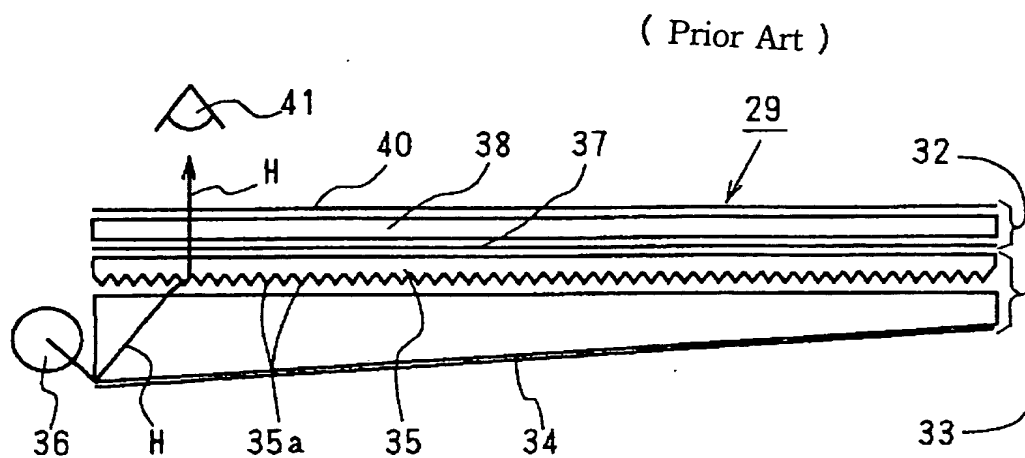
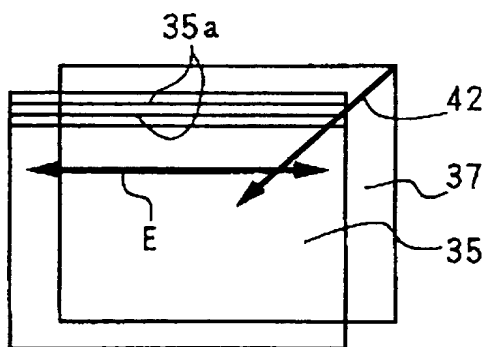
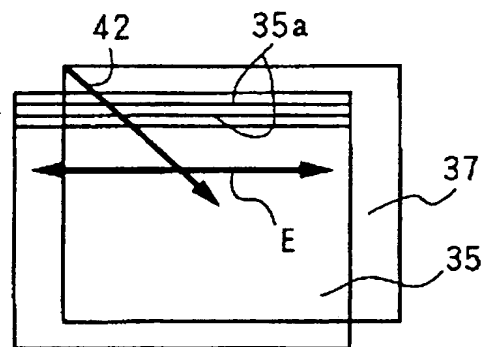


Fig.16



(Prior Art)

Fig.17a



(Prior Art)

Fig.17b